

Disc diameter	Duct diameter	cfm
Up to 20"	6"	900
20" to 30"	8"	1600
30" to 53"	12"	3500
53" to 72"	16"	6300

Minimum duct velocity = 4000 fpm
Minimum slot velocity = 2000 fpm

- ① $h_e = 1.0 \text{ VP}_s + 0.40 \text{ VP}_d$
- ② $h_e + \text{elbow losses} + \text{joint losses}^*$



TITLE

CORE GRINDER

FIGURE

VS-80-13

DATE _____

02-91